

Container Manufactured By



PACKAGING SYSTEM

Perrysburg, Ohio 43551  
(419) 666-1111

2 mm	Color	Specification	Tolerance
Gauge	all	2 mm	+/- 0.15 mm
Density (grams/sq. meter)	all	450	+/- 5%
Density (lbs/1000 sq. Ft.)	all	92	+/- 5%
Skin Thickness	all	0.0065"	+/- 0.0015"
Flute Thickness	all	0.0065"	+/- 0.0015"
Surface Tension (Dyne Level)	all	46 dyne/cm (minimum)	46 dyne/cm (minimum)

3 mm	Color	Specification	Tolerance
Gauge	all	3 mm	+/- 0.15 mm
Density (grams/sq. meter)	all	600	+/- 5%
Density (lbs/1000 sq. Ft.)	all	116	+/- 5%
Skin Thickness	all	0.008"	+/- 0.0020"
Flute Thickness	all	0.008"	+/- 0.0020"
Surface Tension (Dyne Level)	all	46 dyne/cm (minimum)	46 dyne/cm (minimum)

4 mm	Color	Specification	Tolerance
Gauge	all	4 mm	+/- 0.15 mm
Density (grams/sq. meter)	nat. & white	750	+/- 5%
Density (lbs/1000 sq. Ft.)	nat. & white	150	+/- 5%
Density (grams/sq. meter)	colors	700	+/- 5%
Density (lbs/1000 sq. Ft.)	colors	143	+/- 5%
Skin Thickness	all	0.010"	+/- 0.002"
Flute Thickness	all	0.010"	+/- 0.002"
Surface Tension (Dyne Level)	all	46 dyne/cm (minimum)	46 dyne/cm (minimum)

3.2 mm	Color	Specification	Tolerance
Gauge	all	3.2 mm	+/- 0.15 mm
Density (grams/sq. meter)	white	400	+/- 5%
Density (lbs/1000 sq. Ft.)	white	82	+/- 5%
Skin Thickness	all	0.006"	+/- 0.0015"
Flute Thickness	all	0.0060"	+/- 0.0015"
Surface Tension (Dyne Level)	all	46 dyne/cm (minimum)	46 dyne/cm (minimum)

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5 mm	Color	Specification	Tolerance
Gauge	all	5 mm	+/- 0.15 mm
Density (grams/sq. meter)	all	1000	+/- 5%
Density (lbs/1000 sq. Ft.)	all	204	+/- 5%
Skin Thickness	all	0.013"	+/- 0.002"
Flute Thickness	all	0.013"	+/- 0.002"
Surface Tension (Dyne Level)	all	46 dyne/cm (minimum)	46 dyne/cm (minimum)

6 mm	Color	Specification	Tolerance
Gauge	all	6 mm	+/- 0.15 mm
Density (grams/sq. meter)	all	1400	+/- 5%
Density (lbs/1000 sq. Ft.)	all	286	+/- 5%
Skin Thickness	all	0.018"	+/- 0.0025"
Flute Thickness	all	0.018"	+/- 0.0025"
Surface Tension (Dyne Level)	all	46 dyne/cm (minimum)	46 dyne/cm (minimum)

7 mm	Color	Specification	Tolerance
Gauge	all	7 mm	+/- 0.15 mm
Density (grams/sq. meter)	all	1700	+/- 5%
Density (lbs/1000 sq. Ft.)	all	347	+/- 5%
Skin Thickness	all	0.024"	+/- 0.007"
Flute Thickness	all	0.023"	+/- 0.007"
Surface Tension (Dyne Level)	all	46 dyne/cm (minimum)	46 dyne/cm (minimum)

8 mm	Color	Specification	Tolerance
Gauge	all	8 mm	+/- 0.15 mm
Density (grams/sq. meter)	all	1800	+/- 5%
Density (lbs/1000 sq. Ft.)	all	367	+/- 5%
Skin Thickness	all	0.03"	+/- 0.008"
Flute Thickness	all	0.029"	+/- 0.008"
Surface Tension (Dyne Level)	all	46 dyne/cm (minimum)	46 dyne/cm (minimum)

10 mm	Color	Specification	Tolerance
Gauge	all	10 mm	+/- 0.15 mm
Density (grams/sq. meter)	all	2000	+/- 5%
Density (lbs/1000 sq. Ft.)	all	408	+/- 5%
Skin Thickness	all	0.034"	+/- 0.008"
Flute Thickness	all	0.025"	+/- 0.008"
Surface Tension (Dyne Level)	all	46 dyne/cm (minimum)	46 dyne/cm (minimum)

12 mm	Color	Specification	Tolerance
Gauge	all	12 mm	+/- 0.15 mm
Density (grams/sq. meter)	all	2400	+/- 5%
Density (lbs/1000 sq. Ft.)	all	490	+/- 5%
Skin Thickness	all	0.036"	+/- 0.008"
Flute Thickness	all	0.025"	+/- 0.008"
Surface Tension (Dyne Level)	all	NONE	NONE