

Container Manufactured By



PACKAGING SYSTEM

Perrysburg, Ohio 43551  
(419) 666-1111

Width	Material Size	Tolerance
Extruder (Offline)	2 mm - 6 mm	+/- 1/8"
	8 mm - 10 mm	-1/8", +1/4"
Slitter (Cut Square)	2 mm - 6 mm	+/- 1/8"
	8 mm - 10 mm	-1/8", +1/4"
Die Cutter	2 mm - 6 mm	+/- 1/8"
	8 mm - 10 mm	-1/8", +1/4"

Length	Material Size	Tolerance
Extruder (offline)	< 36"	-0", +3/4"
	36" - 66"	-0", +1-1/8"
	66" - 96"	-0", +1-1/2"
	> 96"	-0", +2"
Slitter (Cut Square)	All	-0", +1/8"
Die Cutter	< 36"	+/- 1/8"
	36" - 66"	+/- 3/16"
	66" - 100"	+/- 1/4"
	> 100"	+/- 3/8"

Squareness*	Material Size	Tolerance
* The difference in length between the corner to corner diagonal measurement		
Extruder (Offline)	< 60"	3/8"
	> 60"	5/8"
Slitter (Cut Square)	< 60"	1/8"
	60" - 72"	1/4"
	> 72"	5/16"
Die Cutter	< 72"	1/4"
	> 72"	5/16"

Warp/Bow*	Material Size	Tolerance
* Material Height above a flat surface of any portion of a sheet		
	< 96"	1/4"
	> 96"	1"
	70" x 70" or Larger	2"

Straightness*	Material Size	Tolerance
* Maximum distance measured between the edge of a sheet of Pcorr and a straight edge when the two corners of the sheet touch the straight edge		
	< 98"	1/8"
	> 98"	3/16"